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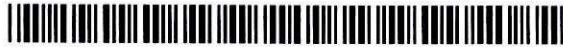
D407-797-013
Job Sheet 177933



Part No: D407-797-013

Job Qty: 1 ea

Part Name: 407 Quick Release Heli-Utility-Basket™ Lightweight Lid - LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/23/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 16 IPP Rev:A 10.11.29 new issue DD verf:JLM IPP Rev:B 11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:C 11.09.12 @ chg 002 DD verf:EC IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN12-611 DD VERF:EC IPP Rev:D 13.07.08 as per CHG005 (ECN13-582) DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Stores/Pkg-2		
100	Packaging	1 pcs	6/22/18	6/22/18	0.00	0.00	Packaging1-6		
105	QC	1 pcs	6/22/18	6/22/18	0.00	0.00	QC4		
120	Packaging	1 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-1		
125	DC	1 pcs	6/22/18	6/22/18	0.00	0.00	DC		
130	QC21-FG	1 Ea	6/22/18	6/22/18	0.00	0.00	QC21		

Part Op 100 - ****Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label ****
Descriptions: 105 - ***Inspect label on lid***

120 - Identify and pack for shipping as per PPP D407-797-013 Location: _____ PPP rev: _____

125 - Photocopy bluefile & type labels per PPPD407-797-013 CHG006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D407-797-111	407 Quick Release Mounting Provisions - Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5082892
D4272-013	Basket Assembly, Light Weight Lid, LH	1 Ea (1 ea)	90-Start up Operation	5080467

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D407-797-111	1	0	0
	D4272-013	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only

Work Order:		DISPOSITION				AGAINST DEPARTMENT/PROCESS											
Part No.	NCR No.	Rework	Scrap	Use-as-is	Skid-tube Machining	Thermoforming	Large Fab	Cross tube	Small Fab	Finishing	Composite	Water Jet	Prod. Eng. Coord.	Rec/Store/Packaging	Supplier	Engineering Quality Other	
Date: _____		Str															
Description Work (																	
Completed By																	
Lead hand / Supervisor Approval Verification																	
QC / QA Coordinator Approval																	
Root Cause																	
Environment																	
Design																	
Doc/Data																	
Equip/Tooling																	
Handling/Pre																	
Material																	
Internal Transport																	
Tribal Knowledge																	
LOA																	
Substation																	
Past Expiry Date																	
Misidentified																	
OTHER :																	

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Container No: S084023



Part: D407-797-013
Job No: 177933
Serial No/Batch: S084023
Revision: D
Inspector:
Exp Date:
Instructions:

Date: 06/26/18

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Description: HELI-UTILITY BASKET, LIGHTWEIGHT LID, LH

H:\Forms\Engineer\Approved Eng Online\CHGREC revB